

**GUR® 5129****Celanese Corporation - Ultra High Molecular Weight Polyethylene**

Tuesday, November 5, 2019

General Information**Product Description**

Melt processable UHMW-PE pellet grade

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• Asia Pacific
Forms	• Pellets		

ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	0.940	g/cm ³	ISO 1183
Apparent (Bulk) Density	0.50	g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	< 0.10	g/10 min	ISO 1133
Viscosity Number (Reduced Viscosity)			ISO 1628
--	1600.0	ml/g	
-- ²	1800.0	ml/g	
Average Molecular Weight ³	3400000	g/mol	
Average Particle Size - d50 ⁴		Pellet	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	131000	psi	ISO 527-2/1B
Tensile Stress (Yield)	3340	psi	ISO 527-2/1B
Tensile Stress (Break)	4930	psi	ISO 527-2/1B
Tensile Stress (50% Strain)	2900	psi	ISO 527-2/1B
Tensile Strain (Yield)	11	%	ISO 527-2/1B
Nominal Tensile Strain at Break	420	%	ISO 527-2/1B
Wear by Sandslurry Method ⁵	155		Internal Method
Impact	Nominal Value	Unit	Test Method
Charpy Double 14°V-Notch Strength (73°F)	66.6	ft·lb/in ²	ISO 11542-2
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	176	°F	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+12	ohms	IEC 60093
Volume Resistivity	> 1.0E+14	ohms·cm	IEC 60093

Notes¹ Typical properties: these are not to be construed as specifications.² PE and PP³ Margolies' Equation⁴ Laser scattering⁵ based on GUR 4120=100